

Work Order ID 165519

Friday, August 25, 2017 6:02:28 AM

165519

Page 1

Item ID: D2066

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Arm

Start Date: 8/25/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/30/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-88Date: **AUG 25 2017**

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2066

Rev C

100

0.00

100

Small Fab

Small Fab

Memo

1.70

Small Fab

1-Punch 1/2" OD x .049" Wall 304/316 SS Seamless Tube
(Ref QSI 017 4.1.1.2) as per Dwg D2066 (per D2727)
Use punch Jig DT8012

2-Slide on parts per Dwg and W/O for D2676-043

3-Punch other end to length (28.62") as per Dwg D2066

4-Bend per Dwg D2066

5-Drill using DT9034

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.08

MCC
17-8-24DAS
38
9-88
AUG 29 2017

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Item ID: D2066 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Arm
Start Date: 8/25/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 8/30/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location S1385	0.00				4	DAS 6 9-89	SEP 01 2017	
120									
Packaging	Memo	0.04							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.40							
Quality Control									

17/9/6
DAS
21
9-89
SEP 01 2017

Picklist Print

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Work Order ID: 165519

165519

Parent Item: D2066

D2066

Parent Item Name: Arm

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP D 02.03.18 Added pick list NG
IPP E 07.10.03 removed p/c EC verified by: DD
IPP Rev:F 08-07-24 revC as per dwg (ecn 08-504) DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2052 *D2052* Bracket		Manufactured	No			100	Each	13.0000	2	8			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				13					
				153495				3					
				162630				10					
D2054 *D2054* Bushing - Delrin		Manufactured	No			100	Each	20.0000	2	8			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				20					
				155531				13					
				161718				7					
D2055 *D2055* Clamp		Manufactured	No			100	Each	14.0000	1	4			
									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				14					
				105730				4					
				161737				10					

Picklist Print

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Parent Item: D2066

D2066

Parent Item Name: Arm

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 4.00

Required Qty: 4.00

D2056

Manufactured No

100

Each

10.0000

1

4

D2056

Bell Crank Assembly

**

SEP 06 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

10

161797

10

MS21042L3

Purchased

No

100

Each

1,693.000

2

8

MS21042L3

Nut

**

SEP 06 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

FP001

72

m135945

72

GA

344

m134360

102

M136665

242

OVER007

500

m138230

500

ST303

777

m138084

277

m138326

500

MS27039-1-18

Purchased

No

100

Each

1,523.000

2

8

MS27039-1-18

Screw

**

SEP 06 2017

DAS
19
9-89

Location

Loc Qty

Loc Code

GA

217

123522

35

124326

182

over006

1200

124326

1200

ST280

106

124326

106

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Shop Packet Print

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Parent Item: D2066

D2066

Parent Item Name: Arm

Start Date: 8/25/2017

Required Date: 8/30/2017

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0363J

Purchased

No

100

Each

1,488.000

4

16

NAS1149D0363J

**

Washer

MLL
17-8-28

Location

Loc Qty

Loc Code

GA

245

m137963

245

ST260a

1000

m138336

1000

ST263

243

m137963

243

M304TR0.500W.049

Purchased

No

120

f

70.6132

2.386

10.04632

M304TR0 500W 049

**

304 RD Tube .500 x .049W

MLL
17-8-28

Location

Loc Qty

Loc Code

GA002

70.613158

M136846

1.17

M137091

1.53

M137169

4.861158

M137415

2.58

M137623

6.582

M137834

13.89

M138184

40

10.05